

CEE-BEE NORTEX 3025



data sheet

CEE-BEE NORTEX 3025 is a waterbase liquid that provides temporary corrosion inhibition for ferrous metals.

BENEFITS

- Increases inside storage time before oxidation occurs.
- Leaves a water rinsable film on iron and steel which prevents flash rusting.
- Does not interfere with paint adhesion and fluorescent penetrant inspection (when used as instructed).
- Economical and easy to use.
- Contains no petroleum solvents, silicates, phosphates, chromates, nitrates, or heavy metals.

CONFORMS TO

- **BOEING BAC 5763, SECTION 9.3, OPERATING CONDITIONS**
- **INTERNATIONAL AERO ENGINES CoMAT 01-502**
- **PRATT & WHITNEY, SPMC 172 (SPS 172)**

**NOTE: To place an order, call or FAX Customer Service at
800-932-7006 / FAX 1-216-441-1377
Cee-Bee Nortex 3025 Product Code # 26065**



NOTES PRIOR TO HANDLING

Before using your McGean-Rohco, Inc. products, all safety and operating instructions should be read and understood. If you have any questions, please contact your McGean-Rohco representative before proceeding.

USE PROCEDURES

For temporary protection use at 0.25 - 0.50% volume, preferably in distilled or deionized water (chlorides and other components of tap water tend to reduce protection).

Thoroughly clean the parts, then spray on a Nortex 3025 solution, or use in a dip tank. Operate at ambient temperature at or up to 170° degrees F (77degrees C.) for faster drying. Allow the part to soak 3 to 5 minutes, then drain well to remove excess solution from recesses and air dry.

CONTROL

Concentration by Titration:

1. Pipette a 5 ml sample of the working solution into a flask.
2. Add 50 ml of water and 2 drops of brom cresol green indicator.
3. Titrate with 0.1N acid to the endpoint, a color change from blue to yellow. Record volume.

Calculation: Mls of acid x 0.54 = % by volume, Nortex 3025.

PROPERTIES

- A water clear liquid

PRECAUTIONS

- A mild skin and eye irritant. Avoid contact. Use goggles or face shield and rubber gloves
- Do not take internally. For accidental contact, flush area with water. If irritation persists, seek medical attention.

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